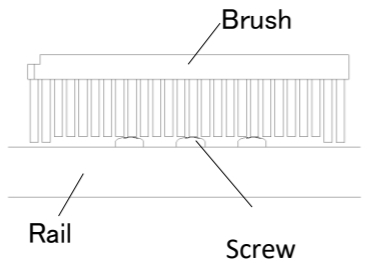
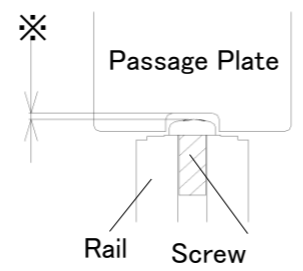
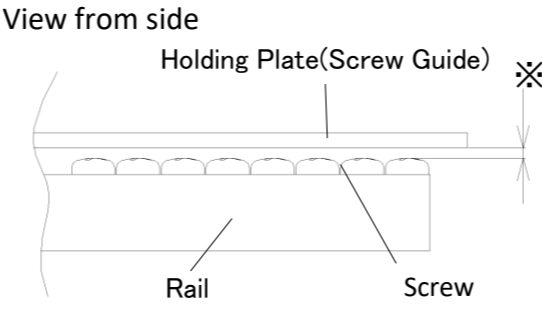
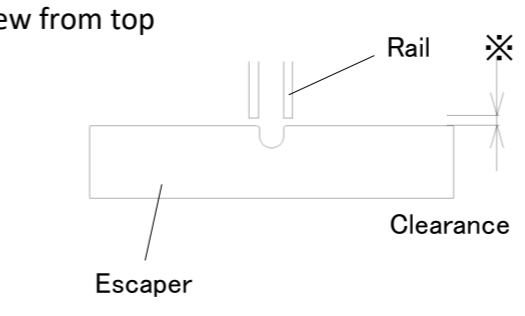
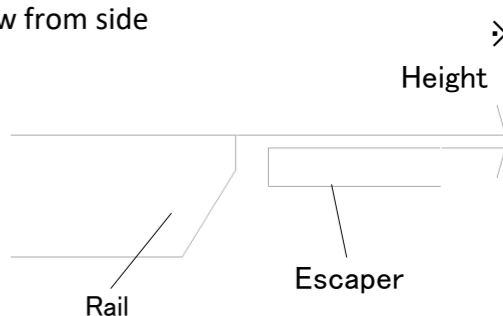
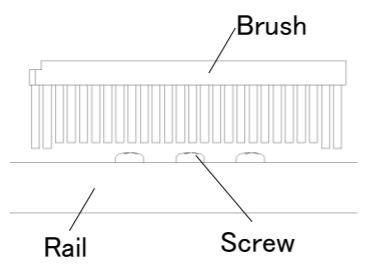
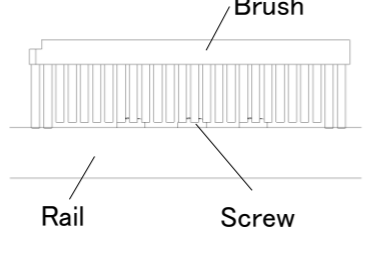
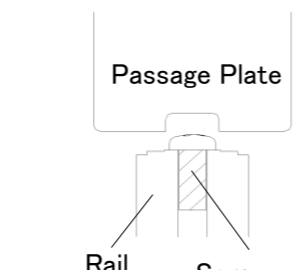
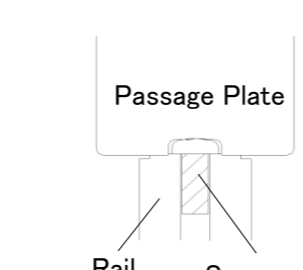
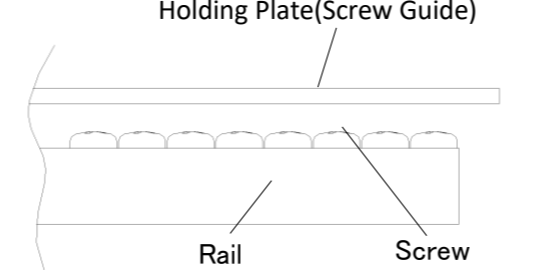
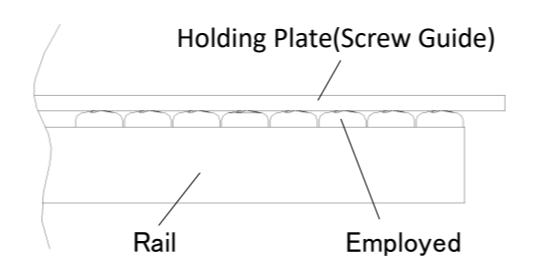
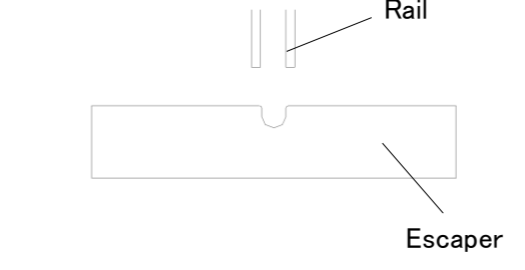
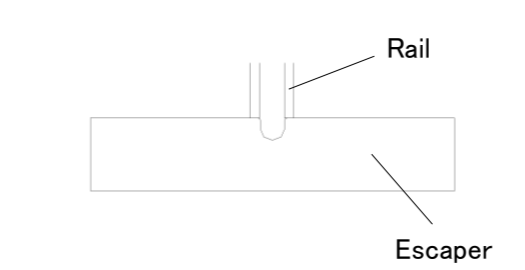
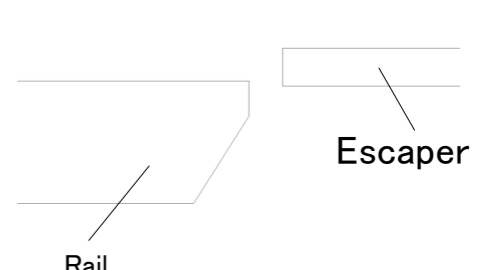



OHTAKE SCREW PRESENTERS - ADJUSTMENT QUICK GUIDANCE

Adjustment		Brush	Passage Plate	Holding Plate (Screw Guide)	Clearance (Rail and Escaper)	Height (Rail and Escaper)
OK	Good condition					
	Adjustment Position	The edge of brush and head of screw are slightly scratched.	Height which only aligned screw can pass.	※About 0.2~1.0mm	※About 0.3~1.0mm	※About 0.1~0.5mm
	Check point	<ul style="list-style-type: none"> • Sweeping misaligned screws. • No obstacle swinging the brush (smooth swinging) 	<ul style="list-style-type: none"> • No screw clogging. 	<ul style="list-style-type: none"> • No screw clogging. • Screw will not fall down. 	<ul style="list-style-type: none"> When the rail vibrated, • Rail and escaper should not interfere. • Screw should not fall down. 	<ul style="list-style-type: none"> • Screws can be pass through smoothly.
NG	Bad condition	 	 	 	 	 
	Problem Description	<ul style="list-style-type: none"> ● Brush is too high. -> Misaligned screws are blocked at the passage plate. ● Brush is too low. -> Swing of brush is blocked (unsmooth swinging of brush) 	<ul style="list-style-type: none"> ● Passage plate is too high. -> Misaligned screws passing of the passage plate will lead screw falling or miss catching. ● Passage plate is too low. -> Screw is caught by passage plate (screws are blocked) 	<ul style="list-style-type: none"> ● Holding plate is too high. -> Screws falling down, or threads overlapping leads screw clogging. ● Holding plate is too low. -> Screw is caught (screws are blocked) 	<ul style="list-style-type: none"> ● Large clearance. -> Lead screw falling down. ● Small clearance. -> The vibration of rail will cause trouble, interfering transport of screws. 	<ul style="list-style-type: none"> ● The step is small or the escaper side is high. -> Screws cannot be pass smoothly. ● Large steps. -> When screws pass through, screws lean widely and disturb smooth supply.
	Instruction manual description	Gap about 0 mm ...NJ ,NJR FM ,NSB ,NSBI ,NSRI ,NSR ,OM-26 ,OM-26R ,SS ,SSI	※About 0.5 mm or less ...NJ ,NJR Height at which the screw can pass just past. ...FM ,NSB ,NSBI ,NSRI ,NSR ,OM-26 ,OM-26R ,SS ,SSI	※About 0~1mm... FM,NJ,NJR,NSBI,NSRI,NSR,OM-26M,OM-26R ※About 1mm...FM2 ※About 0.2~1mm...NSB ※About 0.2~0.5mm...SS,SSI	Not specified in the instruction manual, The screw does not fall.	Not specified in the instruction manual, ※Height : About 0.1mm

Please carefully read the instruction manual before use.